

# Painted Wood Slab Door

Kokeena's The Minimalist is a simple, painted door based on our slab template.

It is a 1-piece design constructed of a recycled wood substrate with a paint-grade veneer and edge banding, finished on all sides. It can be painted any of our catalog colors, or customized to meet your needs.

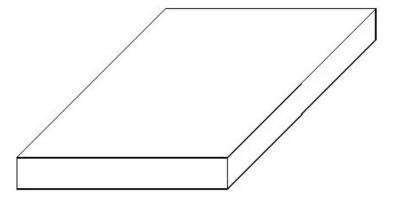
It is painted and then finished with a water-based conversion varnish to a 20% sheen for unsurpassed durability, good looks, and solid sustainability credentials.



## **The Minimalist**

This is a single-piece, slab-style door that is veneered on two sides, edge-banded on four, and painted all around. It uses Kokeena's recycled wood substrate (not MDF), which is highly moisture resistant and has unsurpassed sustainability credentials.

Attribue	Detail
Wood Species - Veneer	Paint Grade Maple
Wood Species - Core	NAUF high-density recycled wood board
Finish Type	Paint + Water-based Conversion Varnish
Finish Sheen	Low, 20% (similar to Satin)
Adhesives & Glues	Low- or no-VOC
Overall Thickness	3/4"
Max Door Height	60"
Boring	Bored for IKEA SEKTION Other Systems on Special Request
Custom Sizes Available?	Yes, consultation required





#### **Door & Drawer Construction**

3/4" NAUF high-density recycled wood substrate, veneered both sides and edge-banded.

#### **End Panels**

3/4" NAUF high-density recycled wood substrate, veneered both sides and edge-banded. Thicker panels available on request.

#### Filler & Toe Kick

Filler / trim strips are veneered both sides and edge-banded; finished all sides. Toe kick is veneered on two sides, finished one side.

#### **Adhesives**

Low- or no-VOC adhesives. The specific formulations may vary depending on availability.

### **Finish**

Filled, sanded, primed, painted and finished with clear coat. Spray application. Water-based conversion varnish. Low sheen (20%); similar to off-the-shelf "satin." Custom colors available on request.

#### **Sizes**

All door / front sizes, and a standard set of end panels and trim are available and priced for the SEKTION system. Doors and drawer fronts come pre-bored and ready to install on the hinges and drawers that come with IKEA's cabinets.

Custom sizes, including for other IKEA systems, available on request.

## Warranty

2 year standard warranty. See full warranty details at kokeena.com/standard-warranty.